

Microsoft Access - [Equipment/Gage Record]

Stratco Gage Calibration Records / Recall System

Gage Record Number 105	Equipment/Gage Manufacturer S-T Industries	Equipment/Gage Model No 20-3500	Equipment/Gage Description 14" Horizontal Optical Comparator	Manufacturer S/N R911405	Contact Michael Anderson (Tim, Supv. & Ben)	Phone 864 843-6150
Serial Number R911405	Custodian/Owner TMA Tool Services	Required Accuracy	Periodic Maintenance Required No	PM parts Lamp Socket BW.H7010 (48-7425-00). Vertical lead screw with mitre gear (22-3736-23). Small mitre gear for vertical travel crank handle (22-2079-00).		
Current Calibration Date 5/16/2018	Calibration Cycle (Days) 365	Due for Calibration: 5/16/2019	Limitations of use No	Condition(s) of limitations		

Calibration History:

Cal Date	Cal Cycle	DUE DATE	Cal Technician	Cal Standard Used	NIST Test #	In tolerance prior	Corrections required
1/14/2016	366	1/14/2017	Glenn Churchill, Stratcc	200-100A	213 12/214924	Yes	Installed new Y axis lead screw
1/12/2017	365	1/12/2018	Glenn Churchill, Stratcc	200-100A	213 12/214924	Yes	Tightened Y axis lead screw th
5/16/2018	365	5/16/2019	Glenn Churchill, Stratcc	MCA 00150	683/282817-13	Yes	Need new vertical mitre gears

Calibration Cost: \$365.00
Calibration Hours: 0

Notes for upcoming calibration:
Glass Master holder will not fit the table dovetail slot. Bring 1" pin to check lead readings & .100" pin to check 50X magnifications. 2019: Bring 1/4-20 x 1" long, cup point SHSS, for vertical lead screw adjustment. Grease the cup. Bring new vertical mitre gears, add \$100.55 parts & \$100.00 labor.

Inactive Gage **Date Inactivated:** **Reason to Inactivate:**

Record: 105 of 136

Microsoft Access - [Welcome to Stratco's Gage Management System MAIN MENU]


Welcome to the Stratco Gage Management System

Designed by Glenn Churchill and Maintained By Stratco Inc.

VERSION
2017
Original Release

For additional copies, or technical support
Call:
Stratco Inc.
(864)-972-1001
e-mail:
getanswers@stratco.net

- View - Edit - Add - Individual Gage Records/History, Custodian's Gages, List + Accountability of Calibration Standards
- Calibration Scheduling
- View: Inactive, Out of Tolerance + Limitation Gages. List of Custodians + Technicians. (ADD Custodians, Technicians)
- Complete list of all gages in Calibration System (sorted by S/N)
- EXIT



Instructions:
1) Add Customers and Technicians 1st
2)

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